



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Rush
D5393-043
Job Sheet 169453



Part No: D5393-043

Job Qty: 6 ea

Part Name: Strut Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEETS 2,3 IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.27 AS PER
DWG REV.B2 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/19/17	0.00	0.00	Start Up Large Fab-3		<i>EZ</i>
110	Large Fab	6 pcs		12/20/17	0.00	5.26	Large Fab 1		<i>EZ</i>
120	QC	6 pcs		12/20/17	0.00	0.00	QC9		<i>PD</i>
130	QC	6 pcs		12/20/17	0.00	0.00	QC5		<i>PD</i>
160	Packaging	6 pcs		12/20/17	0.00	0.00	Packaging3-2	<i>GA</i>	<i>SD</i>
170	QC21-SA	6 Ea		12/20/17	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1- CUT TUBE TO LENGHT AS PER DWG 2- WELD STUD TO STRUT AS PER DWG 3- GRIND WELD FLUSH

DEC 2 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5393-3	12	0	0	0

DART
AEROSPACE
S025126

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mario



Strut Weldment

PART NO: D5393-043
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/19/17
Job No: 169453

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																											
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			Lead hand / Supervisor Approval Verification																																																																												
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